



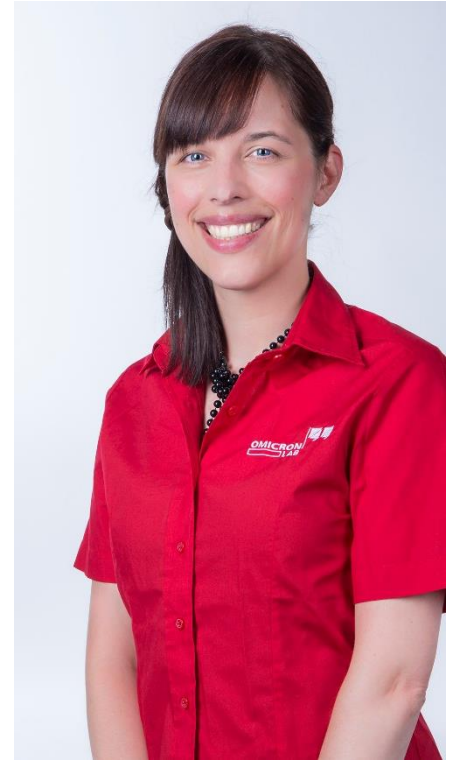
Dielectric Spectroscopy of Solid Insulators

OMICRON Lab Webinar Series 2020

2020-05-04

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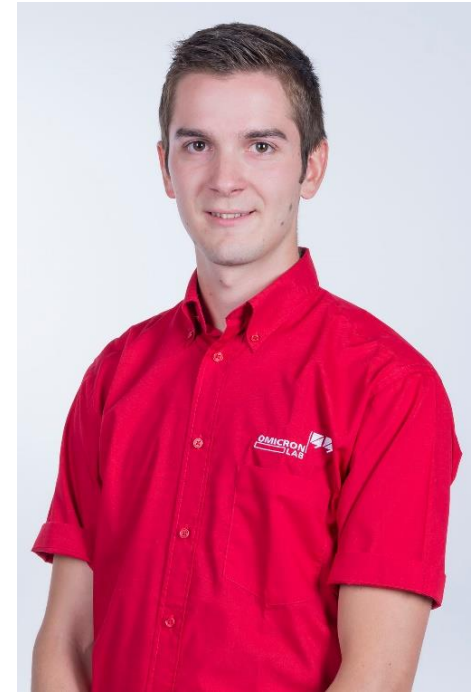
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Agenda

- Theory and measurement methods
- Introduction dielectric sample holder – DSH 100
- Measurement example using the DSH 100





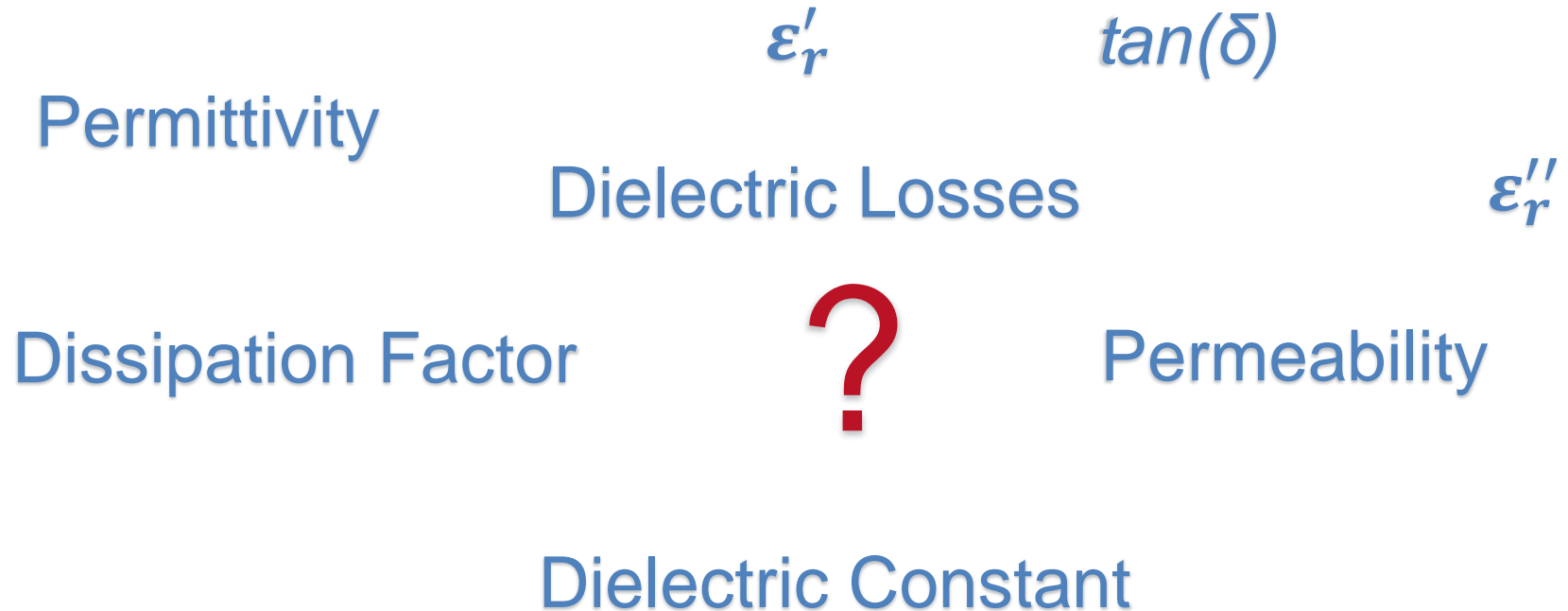
Dielectric Spectroscopy of Solid Insulators

Theory and measurement methods

Dielectric Analysis Basics

Dielectric Material Analysis: Definitions

- There are lot of terms used for the description of a dielectric material:



Permittivity ϵ

“Permittivity is a measure of how an electric field effects and is effected by a dielectric material.” (in simple words)

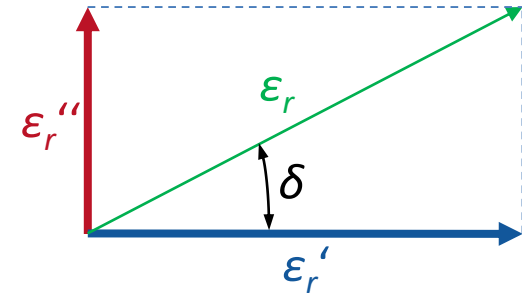
- ϵ
 - Permittivity of material
 - Describes the interaction of a material with an external electrical field
- ϵ_0
 - Permittivity of space
 - Constant value 8.85×10^{-12} F/m
 - Describes the electrical field generated in vacuum

Relative Permittivity ϵ_r

- The absolute material permittivity ϵ_r is relative to the permittivity of free space ϵ_0

$$\kappa = \epsilon_r = \frac{\epsilon}{\epsilon_0} = \epsilon_r' - j\epsilon_r''$$

Not Constant!



- ϵ_r' indicates how much energy from an external electric field is stored in a dielectric material
- ϵ_r'' indicates the losses within the dielectric material when an external electric field is applied.
- ϵ_r'' is usually much smaller than ϵ_r' and includes the effects of both dielectric loss and conductivity.

Dielectric Losses $\tan(\delta)$

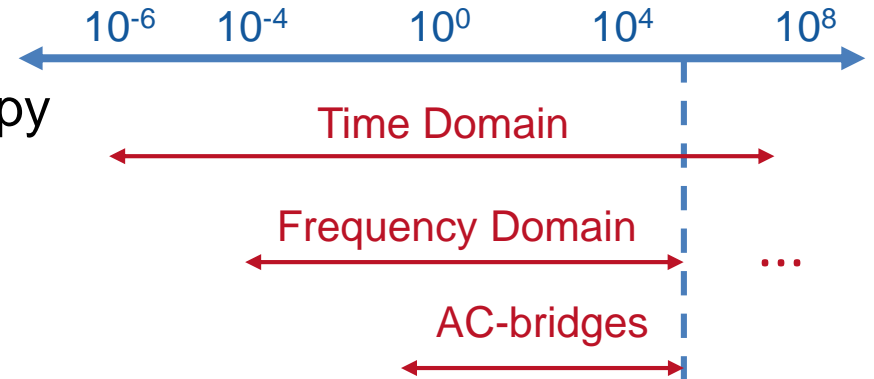
- The ratio of lost energy (ϵ_r'') to stored energy (ϵ_r') is the relative losses of a dielectric material

$$\tan(\delta) = D = \frac{\epsilon_r''}{\epsilon_r'} = \frac{1}{Q} = \frac{\text{Energy lost per cycle}}{\text{Energy stored per cycle}}$$

- Q is the quality factor
- Used terms for the relative losses of a dielectric material are:
 - Dissipation factor D
 - Dielectric losses $\tan(\delta)$

Dielectric Spectroscopy Techniques

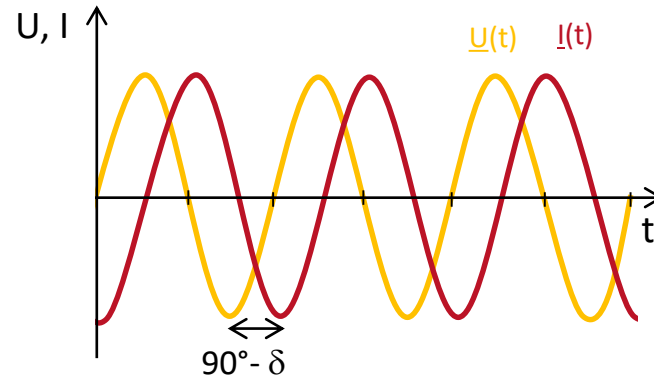
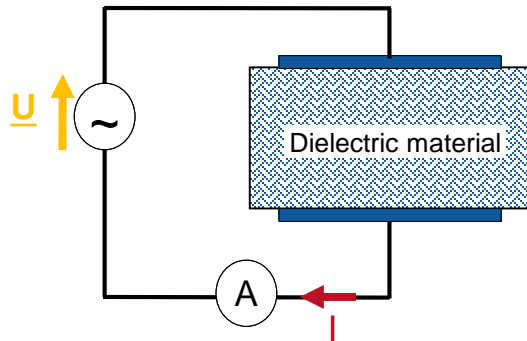
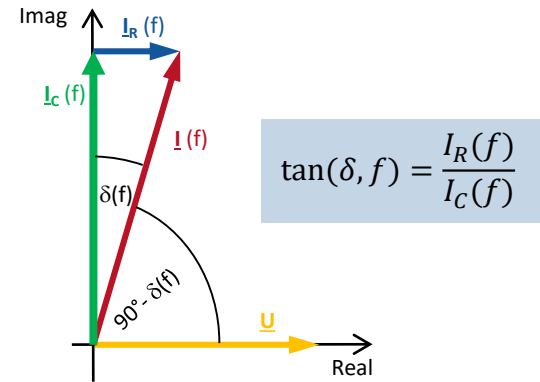
- The measurement technique for dielectric material analysis depends on the frequency range to measure
- For a frequency range from 10^{-6} Hz to 10^8 Hz the following two measurement techniques can be used:
 - Time Domain Spectroscopy
 - Frequency Domain Spectroscopy
 - etc.



Frequency Domain Spectroscopy (FDS)

FDS Principle:

- Measures $\tan(\delta)$ at different frequencies:
 - Apply sinusoidal voltage of different frequencies f_1, f_2, \dots to a dielectric material e.g. located in a parallel electrodes test cell
 - Determine $\tan(\delta)$ at the frequencies f_1, f_2, \dots



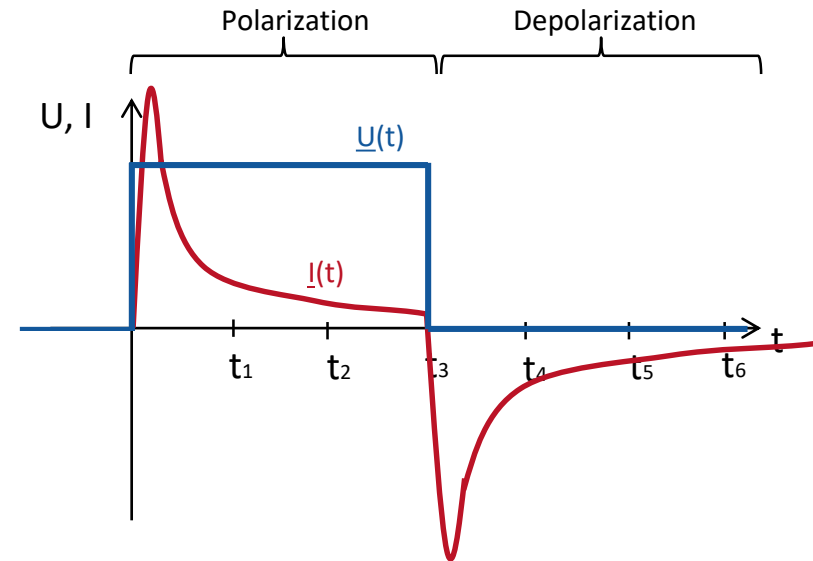
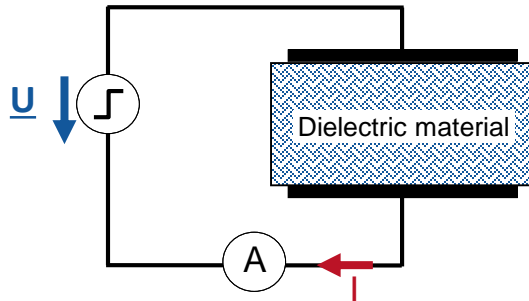
Frequency Domain Spectroscopy (FDS)

- Advantage of FDS
 - Fast and accurate at high frequencies
 - Resistant to disturbances
- Disadvantage of FDS
 - Very slow at low frequencies

Frequency	Duration of 1 sine wave
5000 Hz	0,2 ms
1000 Hz	1 ms
50 Hz	20 ms
1 Hz	1 s
0.1 Hz	10 s
10 mHz	100 s
1 mHz	16,7 min
0.1 mHz	2,7 h
10 μ Hz	27 h

Time Domain Spectroscopy

- The time domain spectroscopy used in the SPECTANO 100 is called **PDC** measurement (**P**olarization **D**epolarization **C**urrent)
- PDC Principle
 - Apply a voltage step to a dielectric material e.g. located in a parallel electrodes test cell
 - Measure the charge current at times t_1, t_2, \dots
 - Calculate the dielectric properties like $\epsilon, c, \tan(\delta)$ at the corresponding $f_1 = \frac{1}{t_1}; f_2 = \frac{1}{t_2} \dots$ using the Fourier transformation

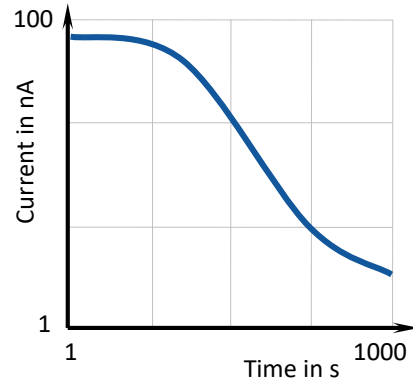


Time Domain Spectroscopy

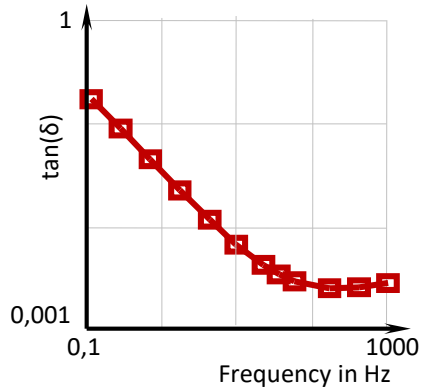
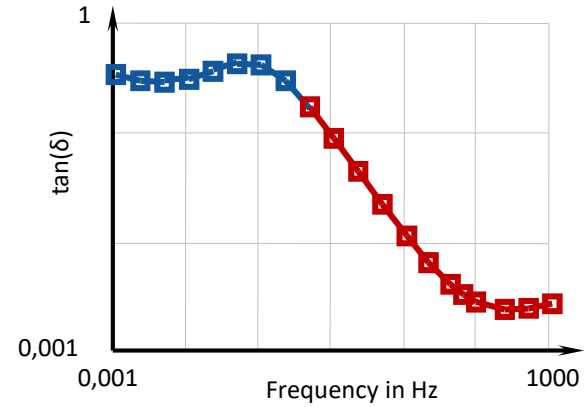
- Advantage of PDC
 - Fast and accurate at low frequencies
- Disadvantage of PDC
 - Inaccurate at high frequencies

	Advantages	Disadvantages
PDC	☺ Fast and accurate at low frequencies	☹ Inaccurate at high frequencies
FDS	☺ Fast and accurate at high frequencies	☹ Very slow at low frequencies

Combination of FDS and PDC

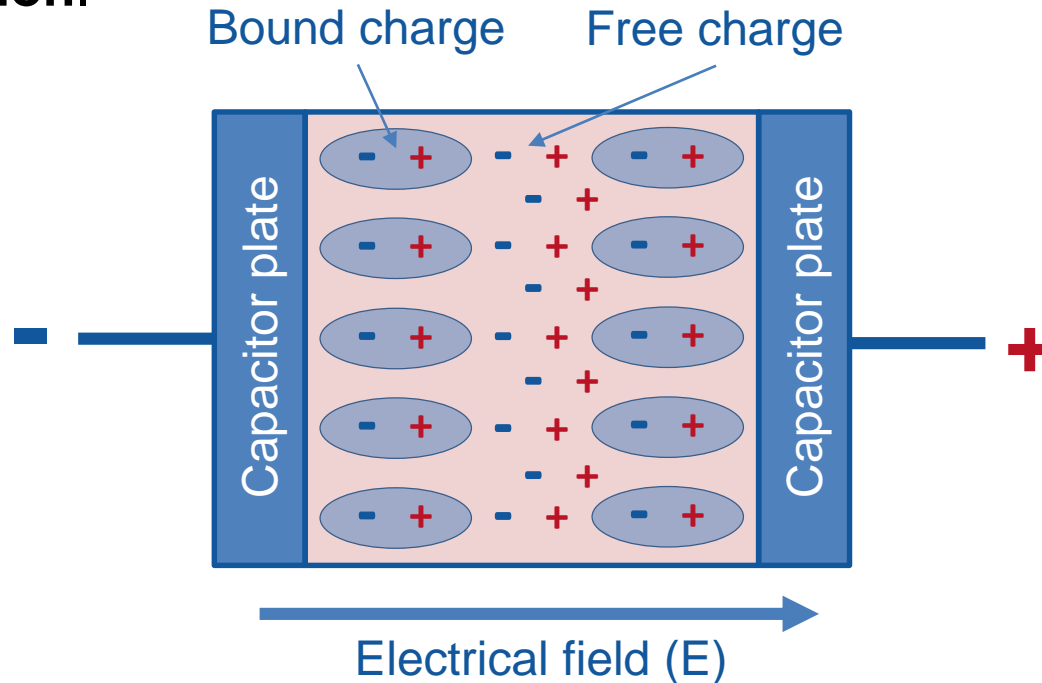


Fourier Transformation



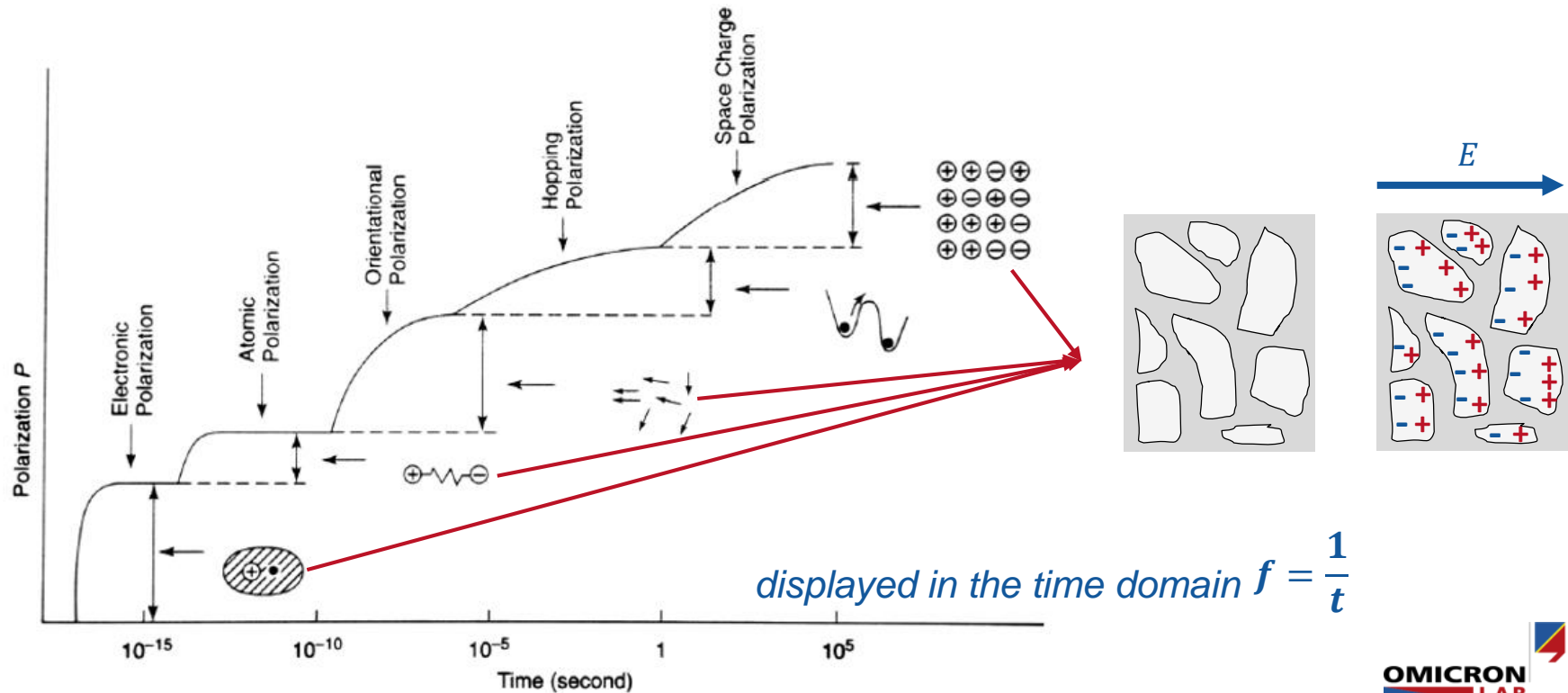
Dielectric Polarization

- When a dielectric material is placed in an external electrical field charged particles are displaced. This process is called **dielectric polarization**.



Polarization processes

- Depending on the frequency different polarization types occur

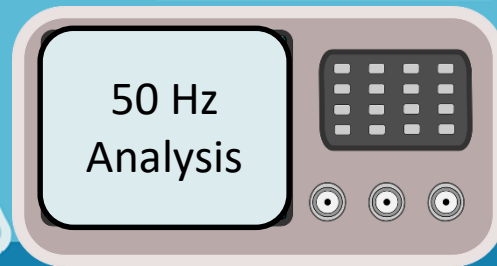


Why is
dielectric material analysis
in comparison to
common analysis methods
as $\tan(\delta)$ 50 Hz
so important?

**...and will
compare it with
good and bad
materials**

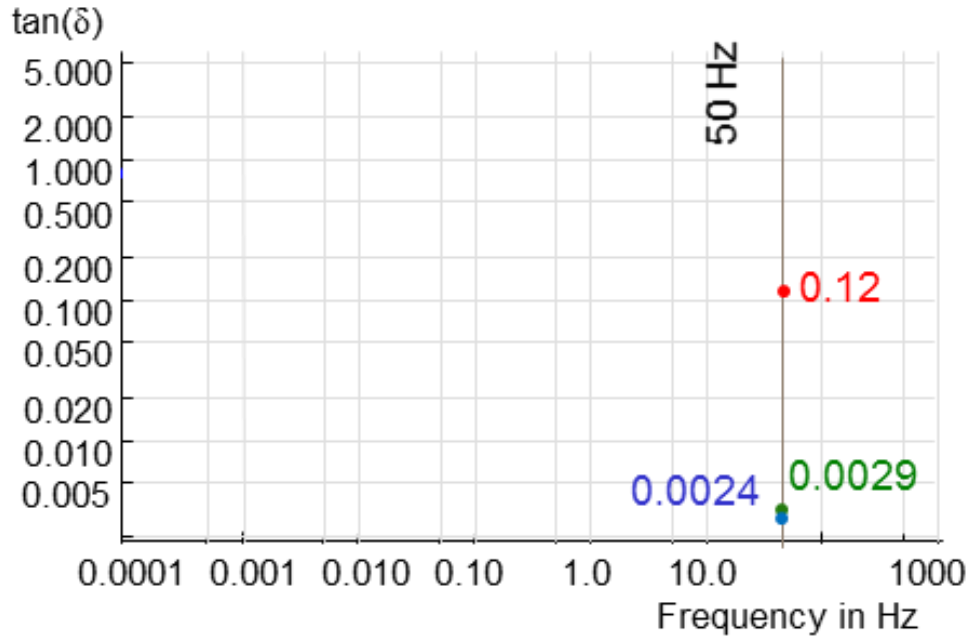


50 Hz
Analysis

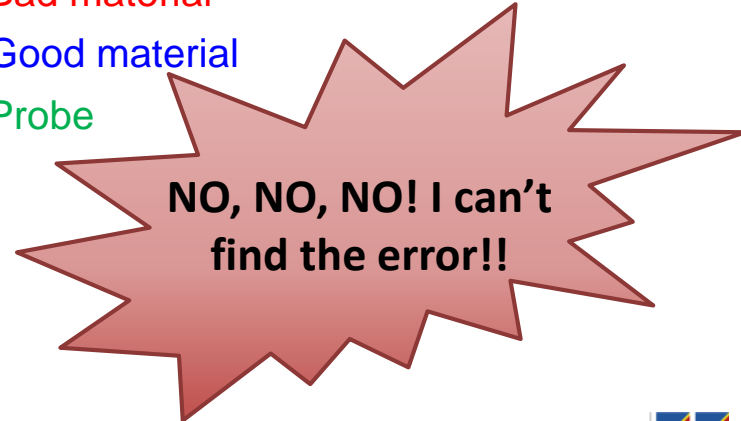


Tan(δ) 50 Hz Analysis = Common “type” of insulation material measurement

tan(δ), C at 50 Hz:



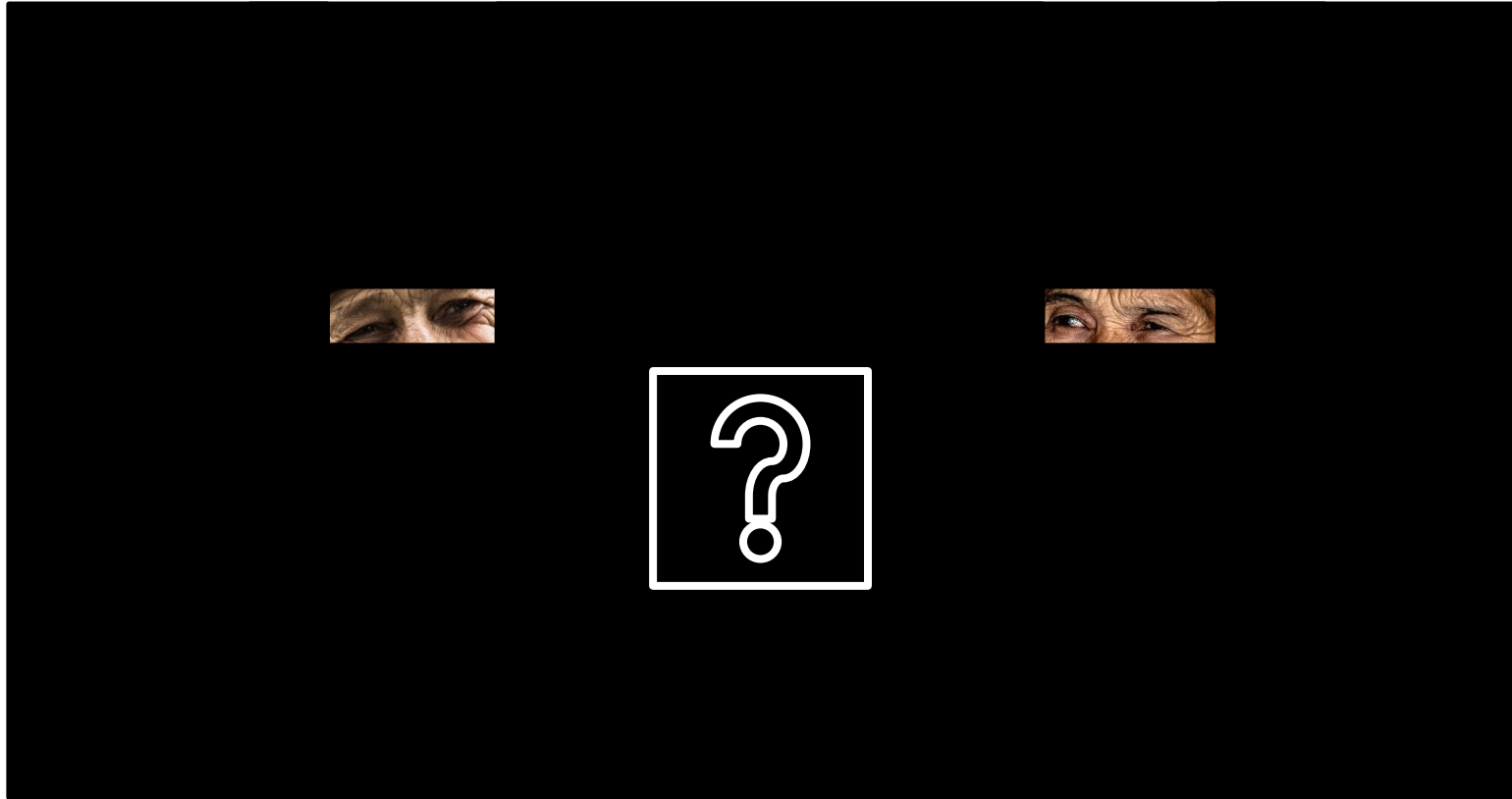
- Bad material
- Good material
- Probe



What is the problem
of Professor X?



Importance of Dielectric Material Analysis

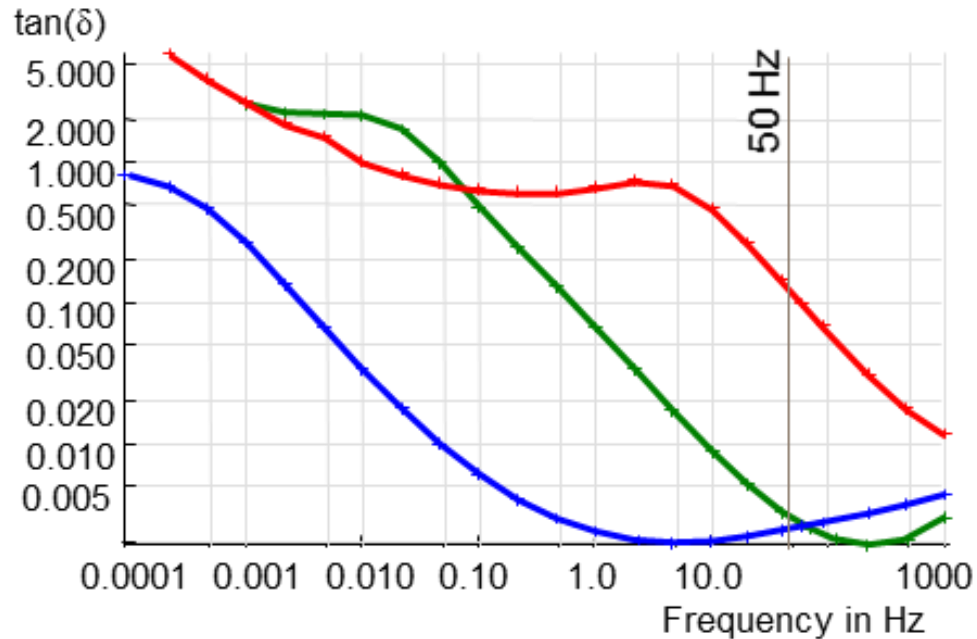


Importance of Dielectric Material Analysis (cont.)



Importance of Dielectric Material Analysis (cont.)

Dielectric response: ($\tan(\delta)$, C, ϵ at kHz... μ Hz)



red: bad material = aged
blue: good material = normal (dry)
green: probe = wet and thus inaccurate/faulty

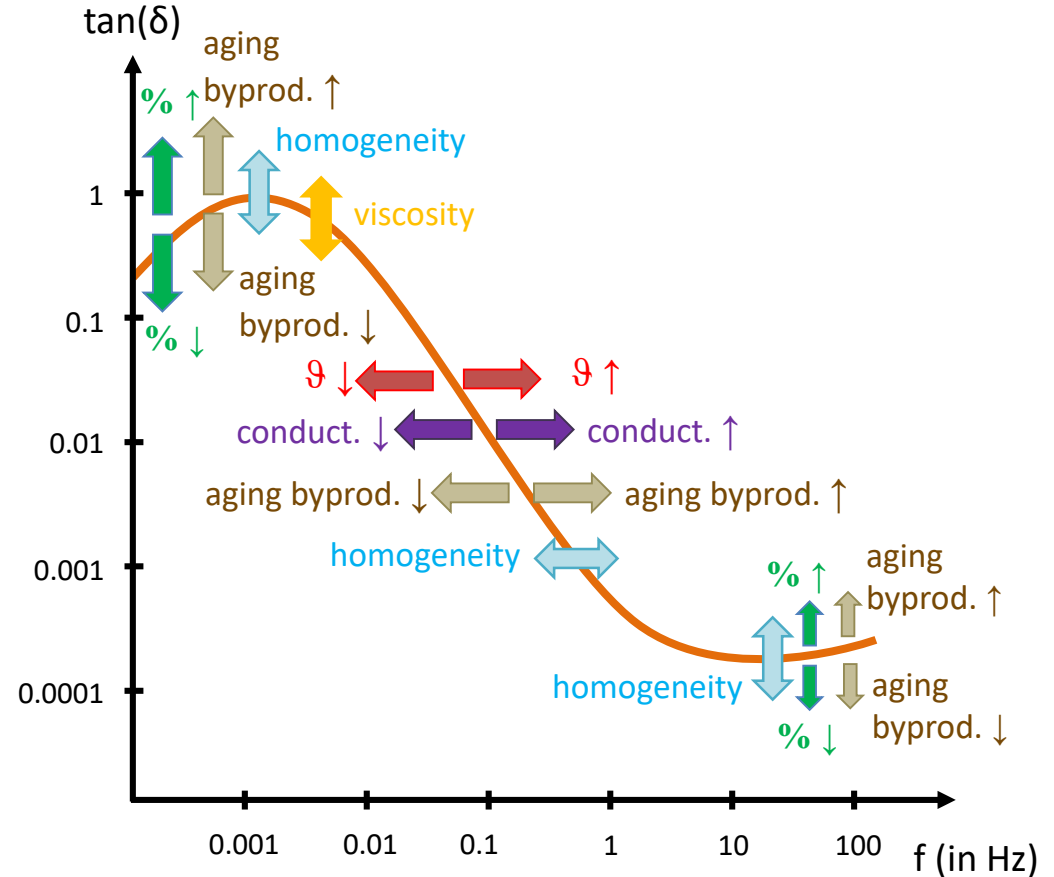
- Separation of effects due to large frequency range
- Detailed analysis possible

Factors influencing the dielectric response

Possible influence factors:

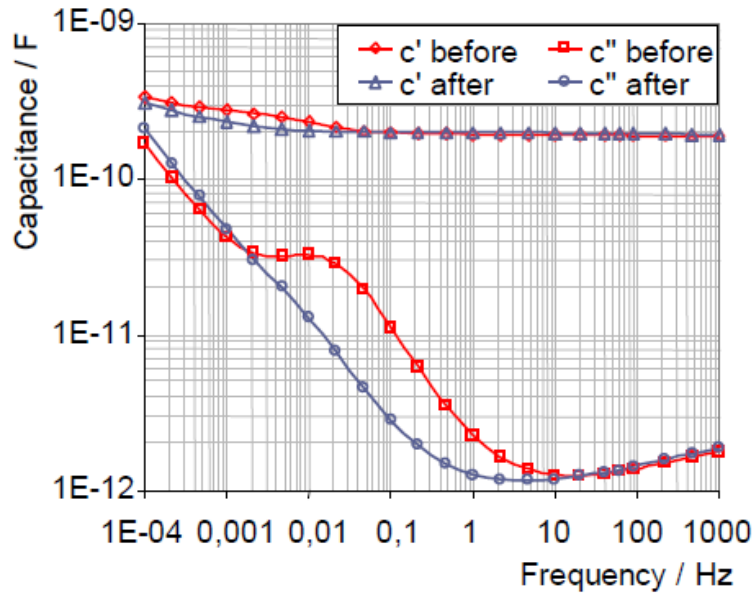
- Temperature
- Humidity or moisture
- Homogeneity
- Conductivity e.g. oil
- Aging byproducts
- Viscosity e.g. during curing
- Structure

! kind of influences depend on material

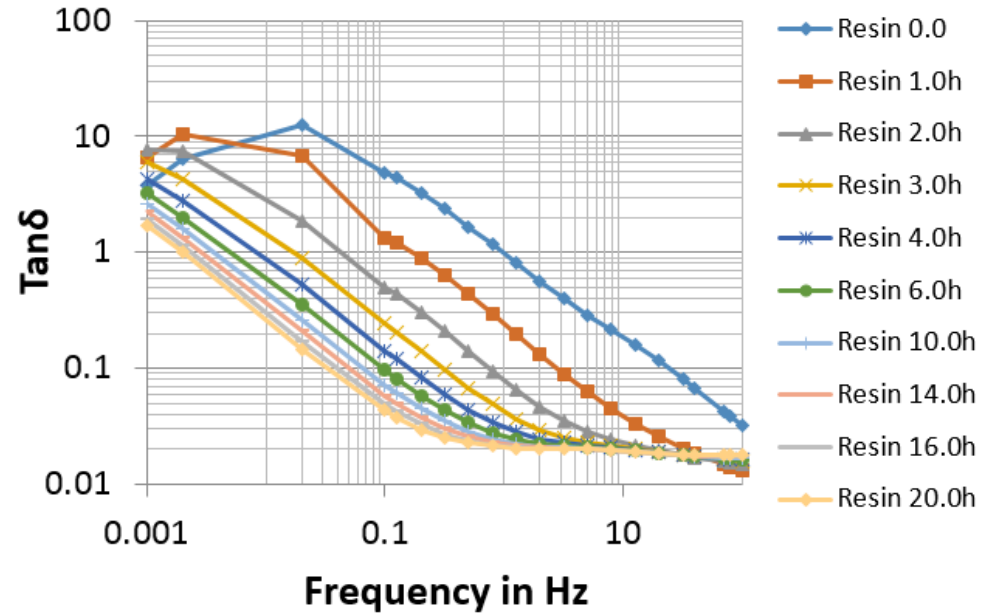


Typical Dielectric Material Curves

Pressboard disk before & after pressing with 10kg weights for 2 month

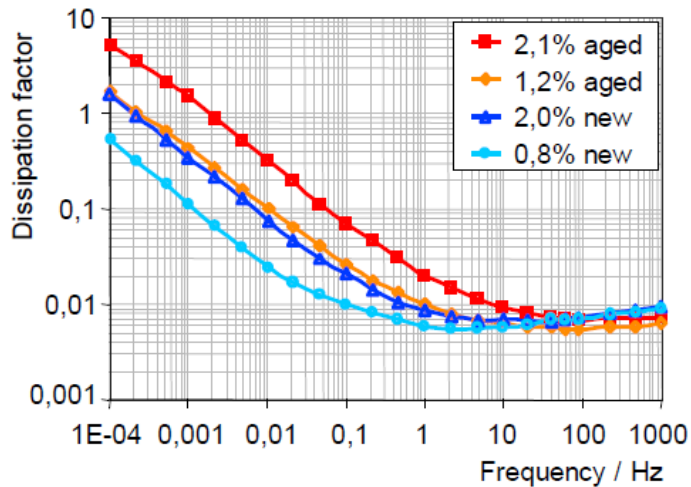


Epoxy resin curing process

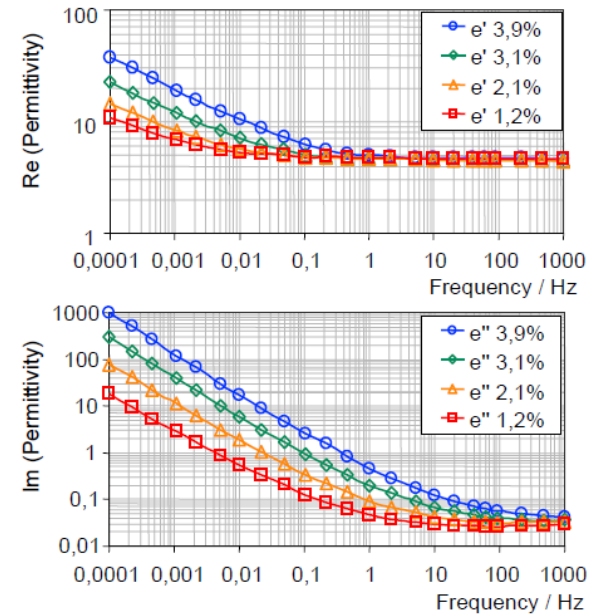


Why are C and ϵ dielectric material properties?

Tan δ for new and aged pressboard with similar moisture content at 20°C



Permittivity of aged pressboard with different moisture content at 20°C



Importance of dielectric analysis

- To detect aging or changes of dielectric material structure / composition before material is used in the field
- Aging or changes of the dielectric material can lead into
 - Wrong electrical behavior
 - Changes of electrical specification
 - Reduction of dielectric strength
 - Reduction of longevity
 - Avoid short circuits e.g. in high voltage equipment and thus faster aging
 - Reduction of humidity or temperature stability

Dielectric Material Analysis: Applications

Measures dielectric parameters like losses ($\tan\delta$), relative permittivity (ϵ) or capacitance (C) to characterize easily



Nanomaterial and material composites



Dielectrics used as insulations in cables and high voltage assets



Polymers, epoxy, insulation paper/cellulose, glasses or thin films



Insulation liquids like mineral oil or silicone





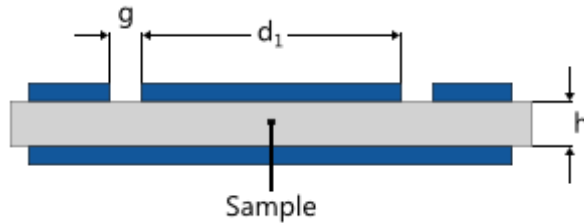
Dielectric Spectroscopy of Solid Insulators

Introduction dielectric sample holder – DSH 100

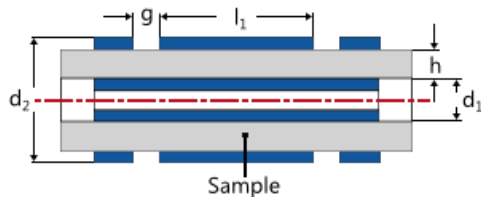
Typical Test Cell Types

- The test cell type for the dielectric material analysis depends on
 - The used dielectric spectroscopy techniques
 - Material under test (liquid, powder, solid, granulate...)

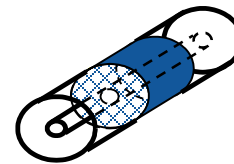
Parallel Plate with guard ring



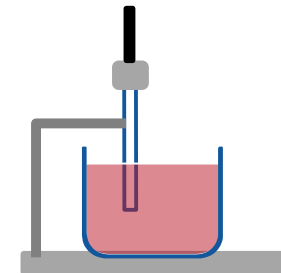
Cylindrical



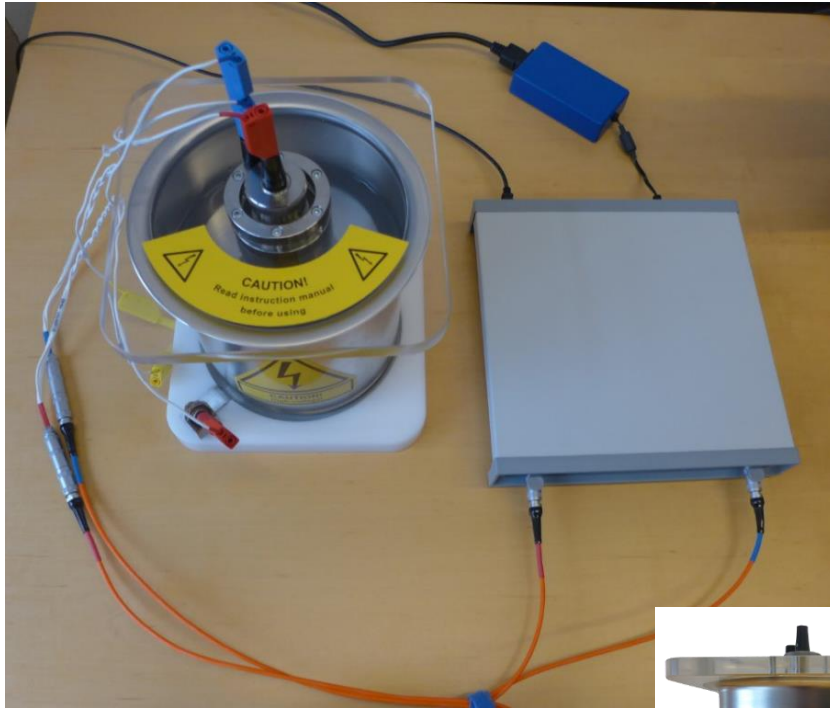
Transmission Line



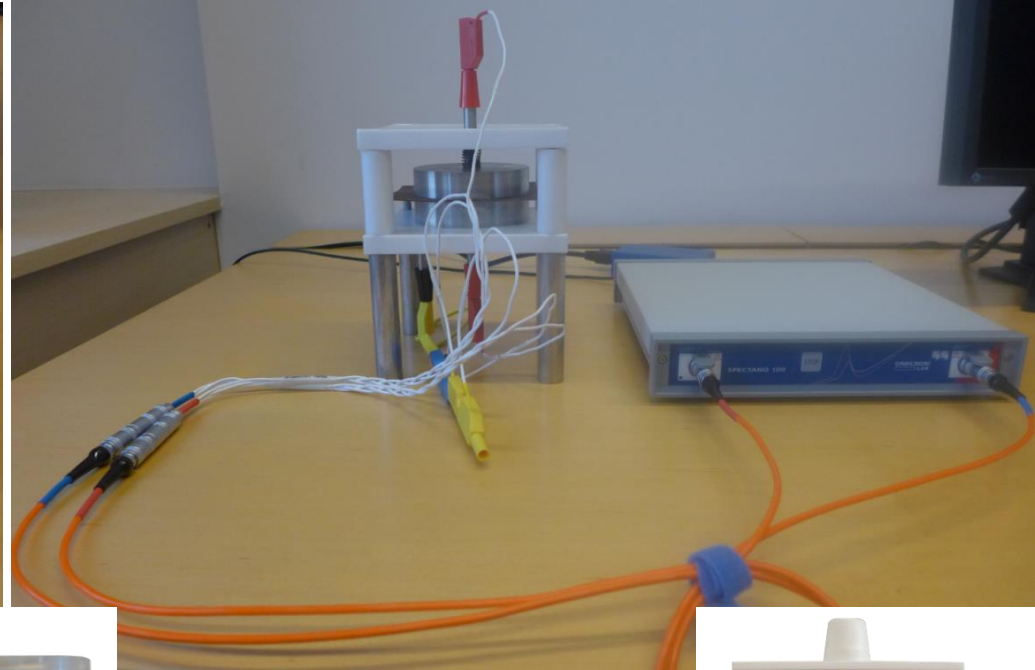
Coaxial Probe



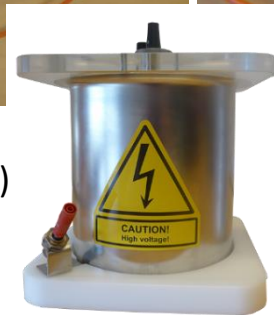
Typical Test Cell Types



TC12 Transformer Oil Test Cell (cylindrical)
by OMICRON electronics

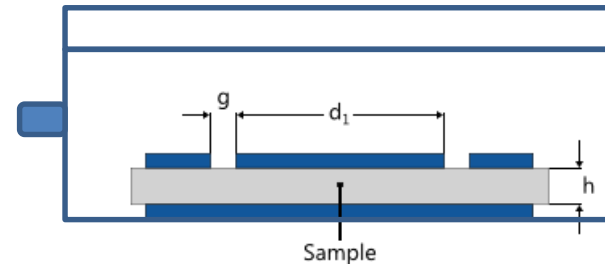


Disc electrode with guard ring
by TU Munich



DSH 100 – Dielectric Sample Holder for solid material

- Cooperation project with the **Tony Davies High Voltage Laboratory University of Southampton**
- Test cell type
 - Disc electrode with guard ring
 - Shielding mechanism included
 - Disposable electrodes (usable for curing processes)
 - Easy adjustment of air gap for air reference measurement
 - Usable for voltages $\leq 200 V_{\text{peak}}$ (AC + DC)
 - Usable frequency range 5 μHz to 5 MHz
 - Option: Temperature control system



Sample Holder DSH100 – Features

- Housing, connection & environmental control



- Shielding for precise measurements
- Triaxial connection for
 - Low current (pA)
 - Capacitances down to 10 pF
- Temperature control
 - Heating pad
 - PT-100 temperature sensor

Sample Holder DSH100 – Features

- Electrical Parameters



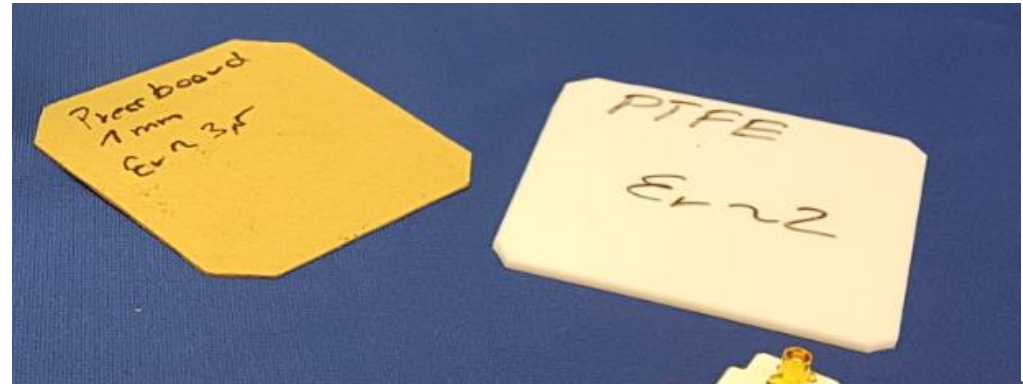
Maximum Operation Voltage (AC/DC) $\leq 200 V_{\text{peak}}$

Maximum current (AC/DC) $\leq 50 \text{ mA}_{\text{peak}}$

Usable frequency range 5 μHz to 5 MHz

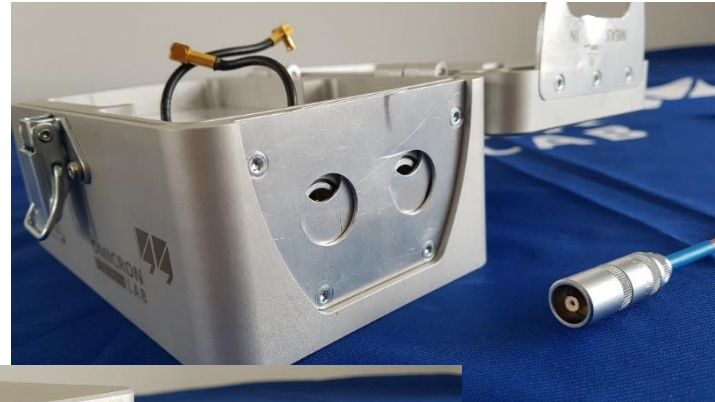
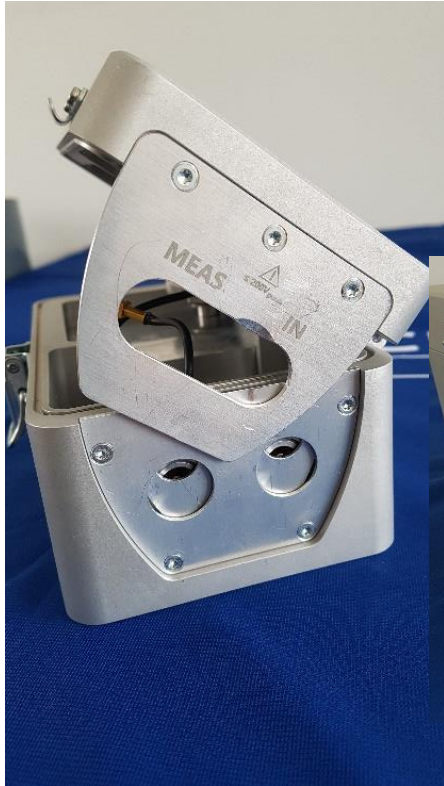
Sample thickness 0.1 mm to 20 mm

Sample size 50 mm x 50 mm to 70 mm x 70 mm



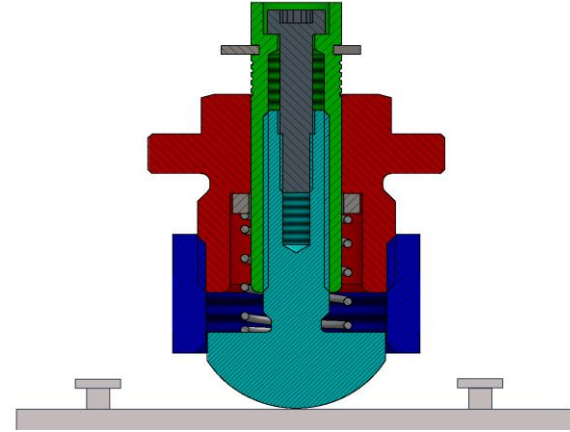
Sample Holder DSH100 – Features

- Safety interlock mechanism



Sample Holder DSH100 – Features

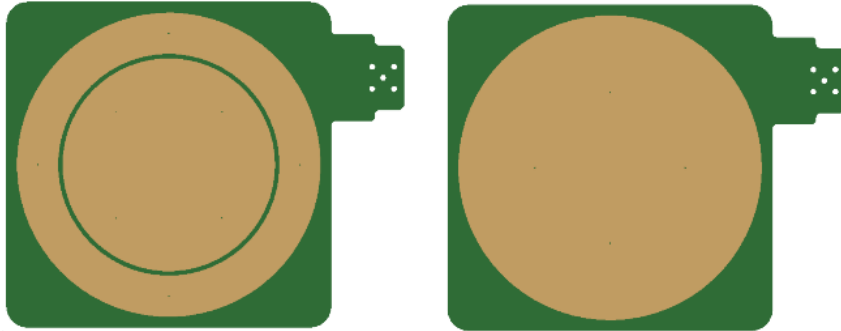
- Tensioner to control pressure



- Spring force: 10N, 50N and 100N
- Ensures proper electrical contact
- Constant force (scaling)
- Reproduceable results
- Exchangeable design

Sample Holder DSH100 – Features

- Electrode design

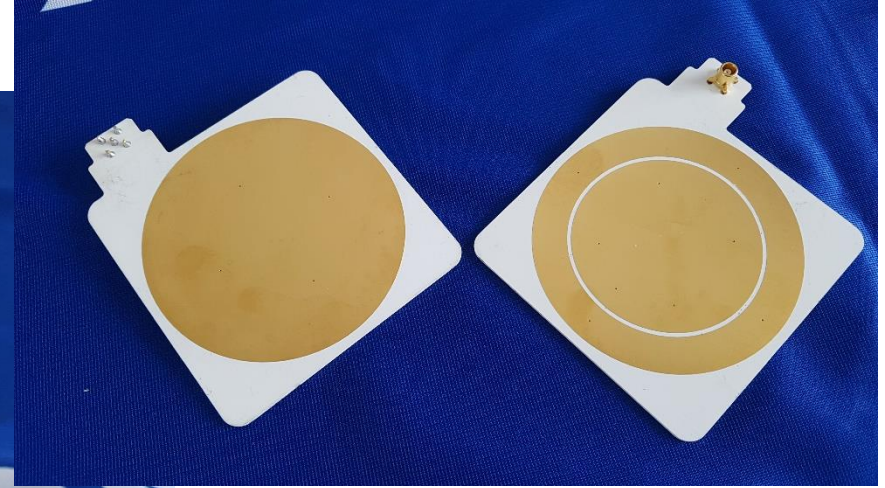
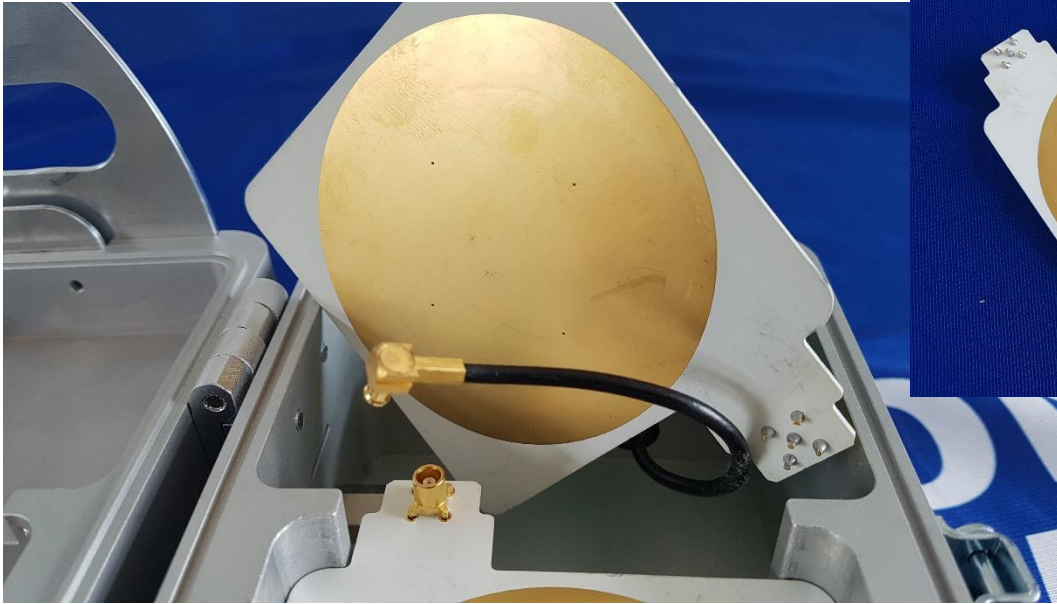


Top/Input electrode: $\text{Ø } 70 \text{ mm}$
Bottom/Measurement electrode
 with guard ring: $\text{Ø } 49 \text{ mm}$
Guard ring width / gap: $9.5 \text{ mm} / 1 \text{ mm}$

- Exchangeable and disposable electrodes with guard ring
- Thin multilayer Printed Circuit Board (PCB) with gold coating (1.55mm thick)
- Electrode material allows deformation for proper contact to non-flat, rigid samples
- Designed according to IEC 250 and ASTM D150-11 standards

Sample Holder DSH100 – Features

- Electrode design



Exchangeable and cost-effective

Sample Holder DSH100 – Features

- Spacer

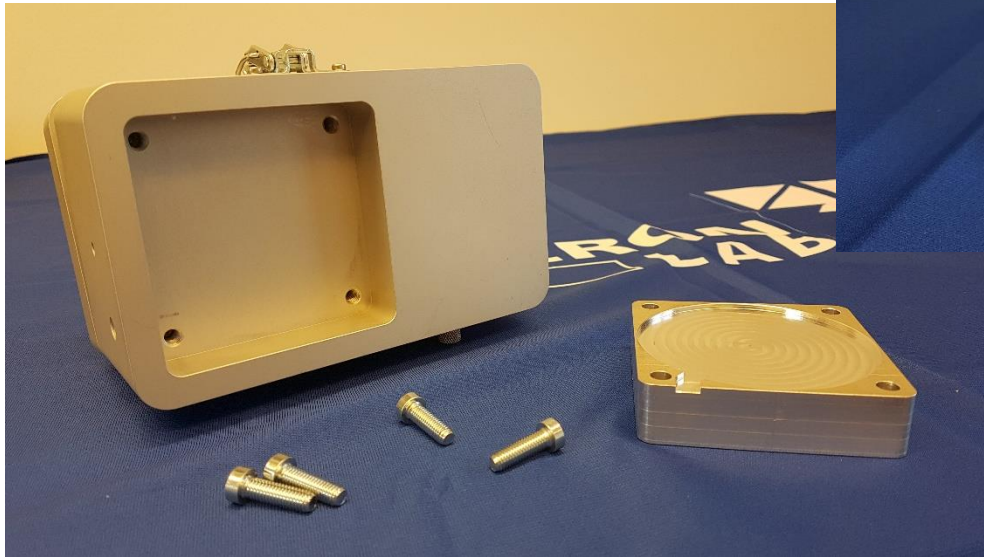


Spacer for air-reference measurement
thickness: 0.8 mm / 1 mm / 1.55 mm



Sample Holder DSH100 – Features

- Option: Heating pad and temperature sensor



Sample Holder DSH100 – Features

- Environmental Conditions

Operating temperature:	-55 °C to +200 °C
Operating relative humidity:	≤ 95 % non-condensing
Maximum altitude:	2000 m

- General

Dimensions (w x h x d)	165 mm x 108 mm x 118 mm
Weight	2.5 kg

Supports measurements in accordance with:

ASTM D150
IEC 62631-2-1 (2018)
IEC 62631-3-1 (2016)

Triaxial connectors:	LEMO plug
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Sample Holder DSH100

- Factors leading to a reduced accuracy

Accurate dielectric measurement results requires:



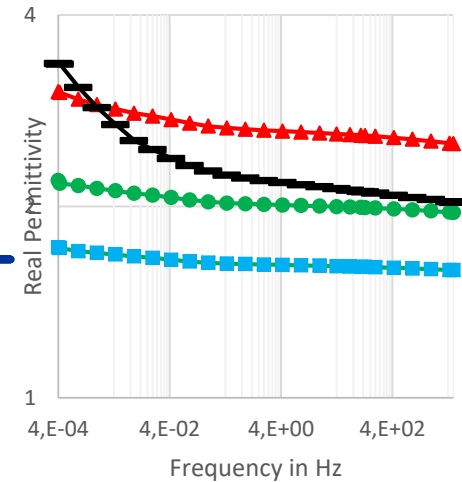
Accurate dielectric analyzer



Unique and planar sample surface

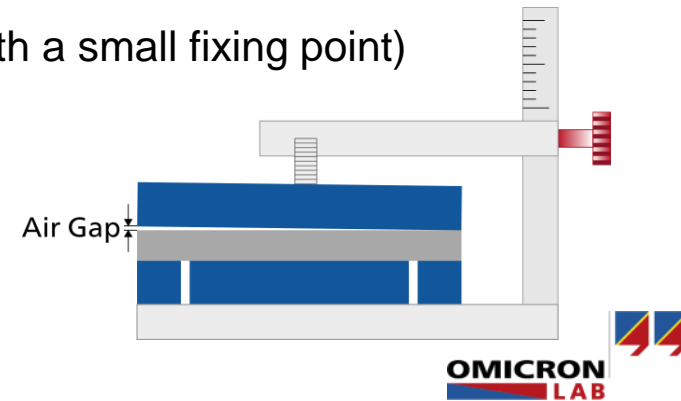
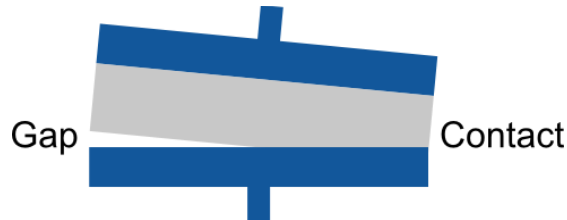
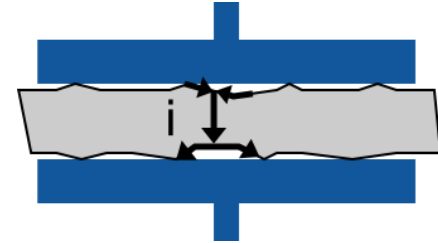


Accurate sample holder with planar, parallel electrodes



Sample Holder DSH100

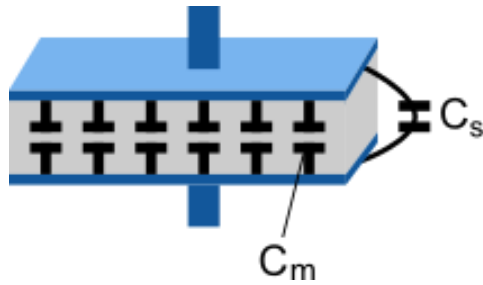
- Factors leading to a reduced accuracy
 - Electrical contact: Reasons for poor electrical contact (air pockets)
 - Sample and electrode surface
 - Uneven sample or electrode surface
 - Scratches or contaminations on the sample or electrode surface like finger-prints, dust or oxide layers
 - Sample holder design
 - Tilting of the upper electrode (usually mounted with a small fixing point)
 - Deviations of the micrometer or sample thickness



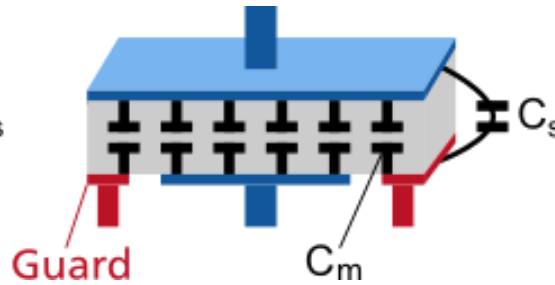
Sample Holder DSH100

- Factors leading to a reduced accuracy
 - Stray Capacitances

Disk electrode without guard ring

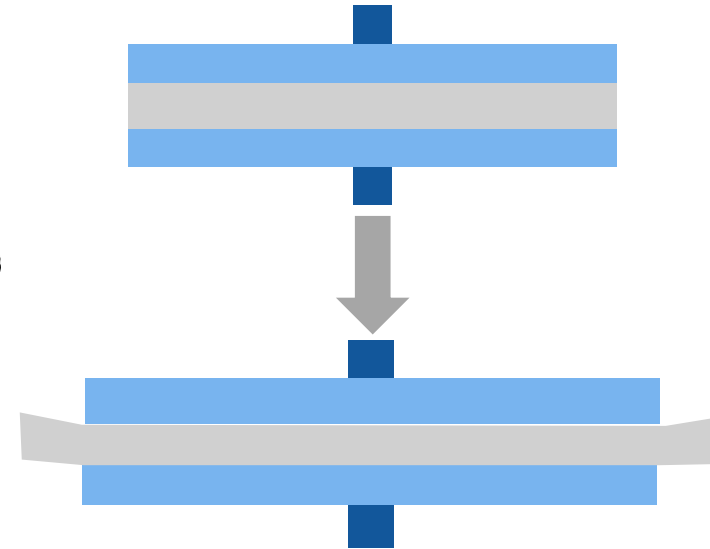


Disk electrode with guard ring



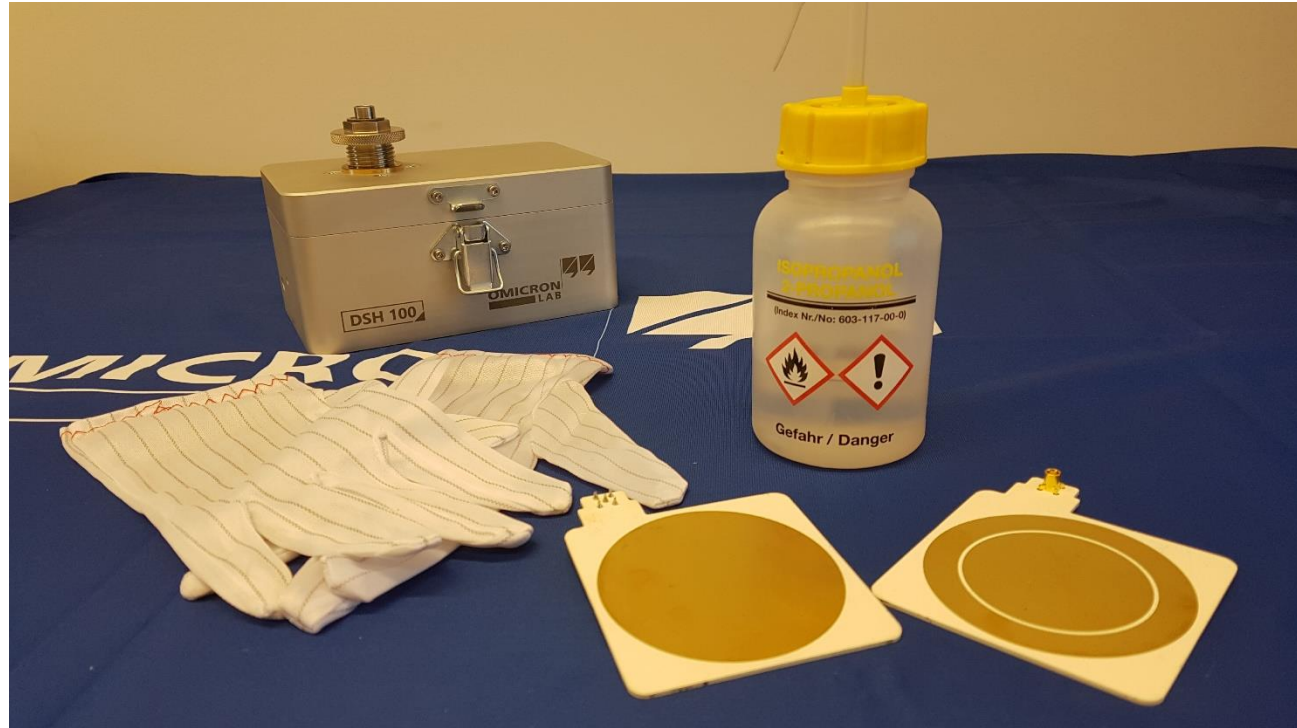
$$C_{measured} = C_m + C_s$$

- Sample deformation



Sample Holder DSH100

- Working with dielectric material:



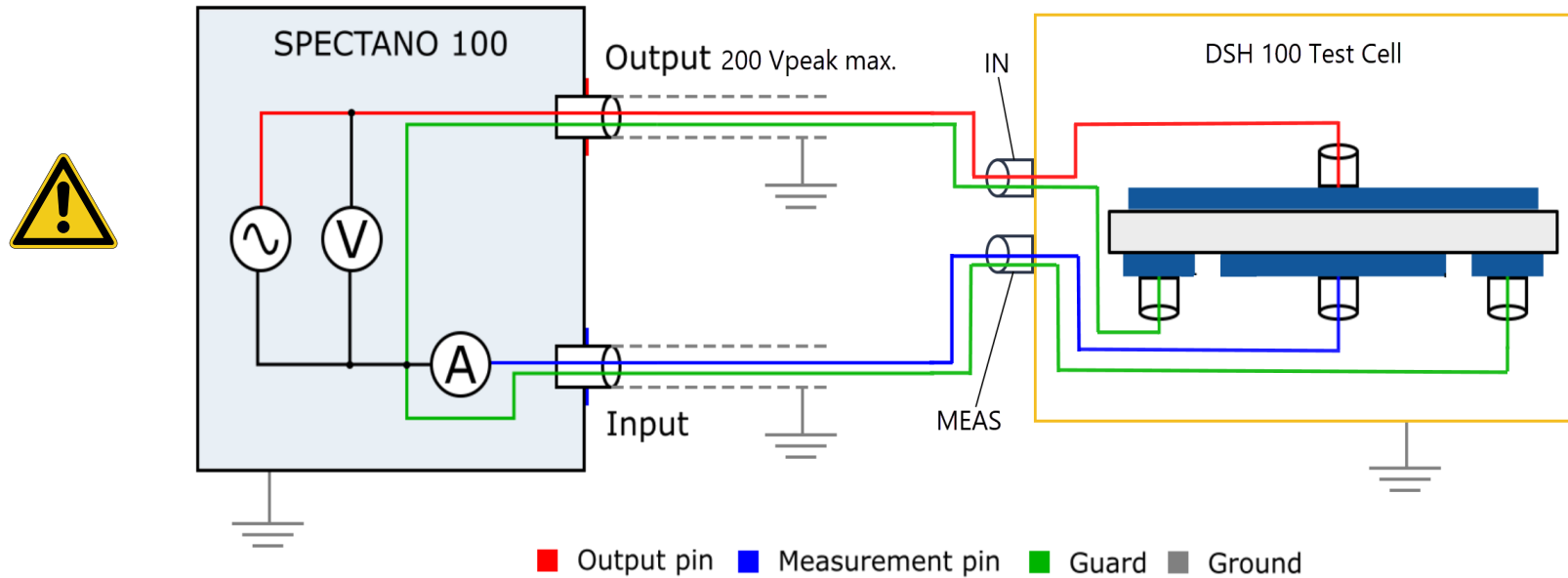


Dielectric Spectroscopy of Solid Insulators

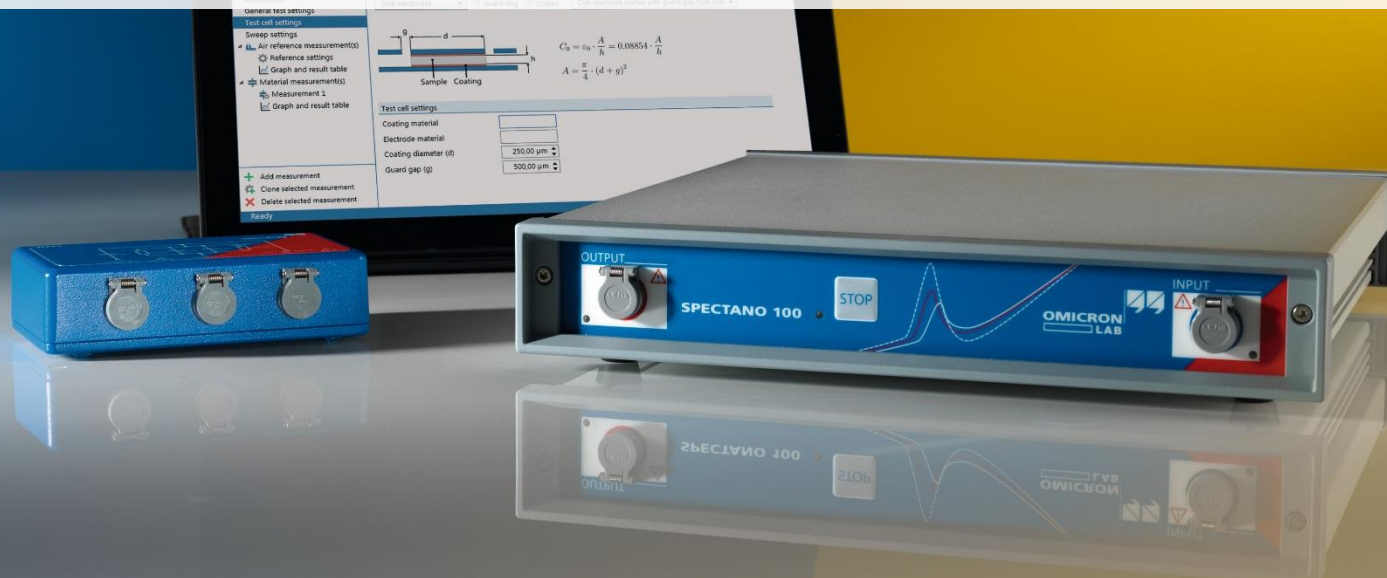
Measurement example using the DSH 100

Measurement example using the DSH 100

- Measurement set up:



Thank you for your attention!



Feel free to ask questions via the Q&A function...

If time runs out, please send us an e-mail and we will follow up.

You can contact us at: info@omicron-lab.com